

General Information - Nomenclature

Door nomenclature

Steelcraft doors are described and marked with easy to follow product identification nomenclature. The markings identify the doors by door series, gauge (decimal and metric), fire rating, door thickness, width, height, glass design, hand and lock preps.

The following is a brief guide to the nomenclature used by Steelcraft: **L 18 UL 4 30 70 F R 61L**

Notes:

1. The nomenclature designation shown on this page is for education, example and reference only.
2. Refer to the individual Technical Data Manual sheets to develop options related to the specific door series.
3. Refer to the hardware section of this manual for preps and nomenclature not covered on this sheet.
4. Refer to the lights and louvers section for additional information.

L	18	UL	4	30	70	F	R	61L	
									LOCK PREP
									161 = Cylindrical Knob (Bored) Lock Prep
									61L = Cylindrical Lever (Bored) Lock Prep
									86 = Mortise Lock Prep
									86ED = Mortise Lock Edge Prep
									RPD = Rim Exit Device
									VRPD = Vertical Rod Exit Device
									SPCL = Special Lock Application
									HANDING
									R = Right Hand
									L = Left Hand
									RHR = Right Hand Reverse
									LHR = Left Hand Reverse
									DR = Double Door, Right Hand Active
									DL = Double Door, Left Hand Active
									DOOR TYPE
									F = Full Flush: No Light
									G = Half Glass Light
									V = Vision Light
									N = Narrow Light
									FG = Full Glass
									FG2 = Full Glass 2 Lights
									PV/PN = Paladin vision/narrow light options
									NOMINAL DOOR OPENING: HEIGHT
									<i>Designated In Feet and Inches</i>
									68 = 6'8" (2032 mm)
									70 = 7'0" (2134 mm)
									NOMINAL DOOR OPENING: WIDTH
									<i>Designated In Feet and Inches</i>
									30 = 3'0" (914 mm)
									DOOR THICKNESS
									4 = 1 3/4" (45 mm)
									FIRE RATING
									UL = Underwriters Laboratories, Inc.
									WH = Warnock Hersey (Intertek ETL SEMKO)
									GAUGE (Thickness of Metal Face Panel)
									20 = 20 gauge [0.032" (0.8 mm)]
									18 = 18 gauge [0.042" (1.0 mm)]
									16 = 16 gauge [0.053" (1.3 mm)]
									14 = 14 gauge [0.067" (1.7 mm)]
									DOOR TYPE
									A = Full glass entrance door construction
									B = Steel stiffened door construction with edge seams
									CE = Embossed door construction with edge seams
									H = Hurricane door with edge seams
									HE = Hurricane door with embossed door panels
									L = Laminated door construction with edge seams
									PW = Paladin: tornado door construction with welded hinge and lock seams
									SL = Laminated door construction with edge seams, non-handed (square edge)
									SZ = Falcon non handed (square edge) laminated door
									T = Temperature Rise Rated door construction with edge seams
									TH = Temperature Rise Rated door with hurricane door construction
									LF/BF/CF/TF/HF = L, B, CE, T, or H Series with filled hinge and lock edge
									LW/BW/TW/HW = L, B, T, or H Series with welded hinge and lock edge